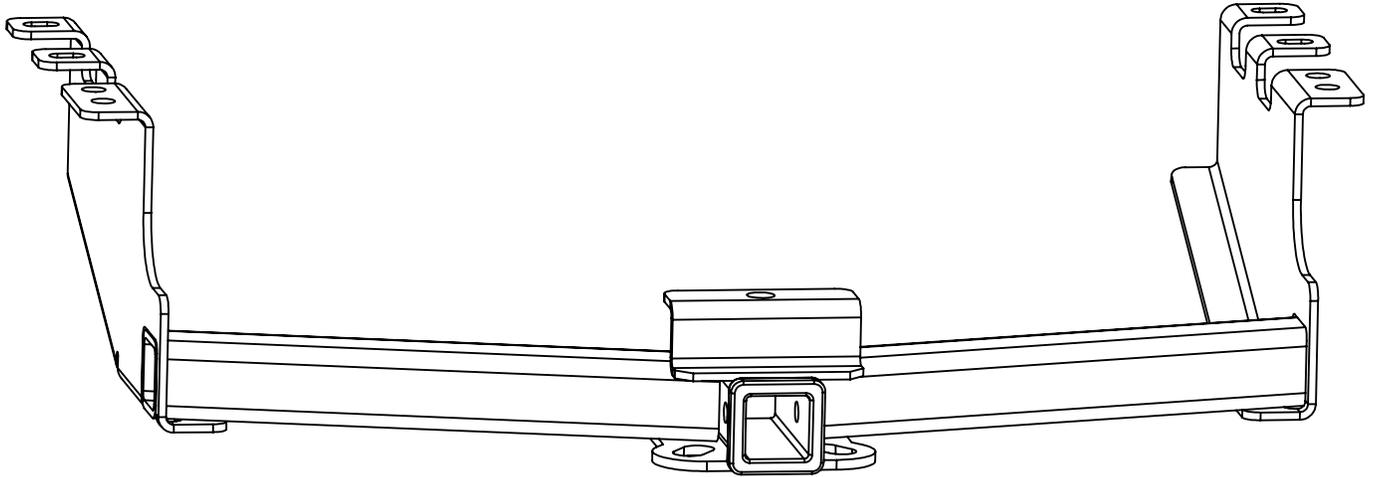


**CLASS 4 TRAILER HITCH****R3-0865****Chevrolet Silverado 1500/ GMC Sierra 1500****TOOLS REQUIRED:****DRILLS: None****WRENCHES: 7/8", 21mm, 22mm, 1-1/8"**

HITCH RATING: 6,000 LBS WEIGHT CARRYING, 600 LBS TONGUE WEIGHT / 12,000 LBS WEIGHT DISTRIBUTING, 1,200 LBS TONGUE WEIGHT.  
 WARNING: CONSULT VEHICLE OWNERS MANUAL FOR TOWING RECOMMENDATIONS. DO NOT EXCEED VEHICLE'S RECOMMENDED TOWING CAPACITY. THIS PRODUCT IS DESIGNED FOR TRAILER TOWING ONLY AND SHOULD NOT BE USED FOR ANY OTHER PURPOSE.

**NOTE: INSTALL PARTS LOOSELY UNTIL ALL ATTACHMENTS HAVE BEEN MADE TO VEHICLE**

Note: Factory installed steel step bumper and brackets must be used in conjunction with hitch.

1. Remove or cut out the cap in the step bumper.
2. Remove the two existing M14 bolts from the end of each frame rail (4 total). Return to owner.
3. Raise hitch into position, locating the rearmost attachment holes in the hitch under the existing weld nuts in the frame rails.
4. Install M14 hex bolts flat washers and lock washers into existing weld nuts in frame rails.
5. Assemble the six 1/2-13 x 1-3/4" carriage bolts and block plates. Insert carriage bolt assemblies into the frame rails and down through the remaining attachment points on the hitch side plates.
6. Insert the 3/4-10 x 3-1/2" hex bolt and flat washer into the ball hole in the step bumper and secure with the hex nut and lock washer provided.
7. Tighten all fasteners to the appropriate torque specifications shown below.

Thank you for purchasing a Rigid Hitch

**TIGHTEN ALL FASTENERS TO THE TORQUE SPECIFICATIONS SHOWN BELOW**

Hardware Package:	(2) M14 x 2.0 x 40mm CL 10.9 Hex Bolts	(6) 1/2" Conical Washers
	(2) 1/2" Flat Washers	(6) 1/2" Heavy Hex Nuts
	(2) 14mm Lock Washers	(1) 3/4-10 x 3-1/2" Hex Bolt
	(6) 1/2-13 x 1-3/4" Carriage Bolts	(1) 3/4" Flat Washer
	(6) 1/4 x 1-1/2 x 2" Block Plates	(1) 3/4" Lock Washer
		(1) 3/4-10 Hex Nut

**GIVE THIS INSTRUCTION SHEET TO VEHICLE OWNER**

BOLT TIGHTENING TORQUE (LB-FT)			
BOLT SIZE	TORQUE	BOLT SIZE	TORQUE
3/8"	25 LB FT	8MM	20 LB FT
7/16"	50 LB FT	10MM	38 LB FT
1/2"	75 LB FT	12MM	68 LB FT
3/4"	260 LB FT	14MM	100 LB FT

THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR SAE AND VESC REGULATION V-5 FOR CONNECTING DEVICES AND TOWING SYSTEMS. DO NOT MODIFY THIS PRODUCT. INSTALL ONLY ON SPECIFIED VEHICLES IN GOOD CONDITION.

**RIGID**<sup>®</sup>  
**HITCH INCORPORATED**  
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REV.  
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