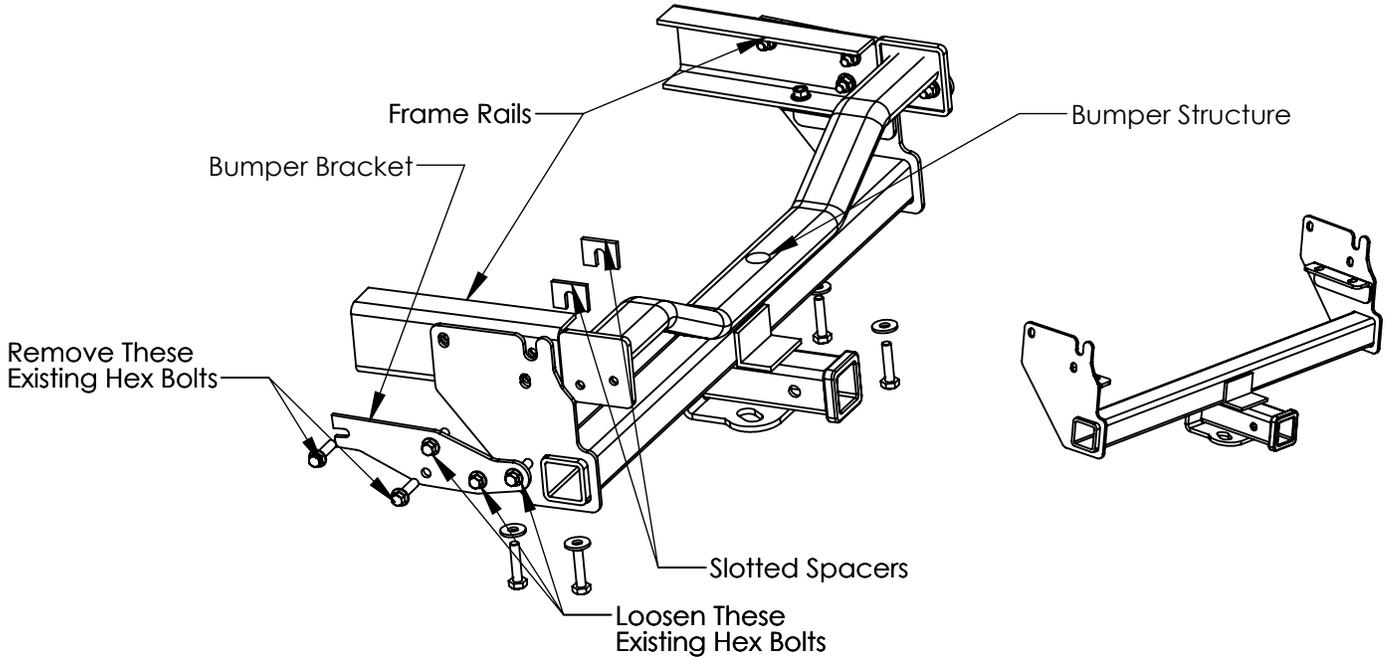


CLASS 3 TRAILER HITCH
R3-0512
 Toyota Tacoma
 Does Not Fit Toyota X-Runner

TOOLS REQUIRED:
 DRILLS: None
 WRENCHES: Torque Wrench, Ratchet,
 Socket Extension, 10mm, 17mm, 19mm
 Sockets

HITCH RATING: 5,000 LBS WEIGHT CARRYING, 500 LBS TONGUE WEIGHT / 5,000 LBS WEIGHT DISTRIBUTING, 500 LBS TONGUE WEIGHT.
WARNING: CONSULT VEHICLE OWNERS MANUAL FOR TOWING RECOMMENDATIONS. DO NOT EXCEED VEHICLE'S RECOMMENDED TOWING CAPACITY. THIS PRODUCT IS DESIGNED FOR TRAILER TOWING ONLY AND SHOULD NOT BE USED FOR ANY OTHER PURPOSE.

NOTE: INSTALL PARTS LOOSELY UNTIL ALL ATTACHMENTS HAVE BEEN MADE TO VEHICLE



1. Support the bumper structure to prevent it from swinging out of position during hitch installation.
2. Referring to the drawing above, remove the two hex bolts from the bumper brackets on both sides. Loosen the remaining three hex bolts 1/4" both sides.
3. Raise the hitch into position sliding the side plates between the frame rails and the bumper brackets aligning the slot in the top of the side plates with the forward most hex bolt loosened in step two.
4. Re-insert the two hex bolts removed from the bumper brackets on both sides in step two.
5. Insert the two slotted spacers between bumper bracket and the end of the bumper structure over the two rearward hex bolts loosened in step two (both sides).
6. Attach the hitch to the bottom of each frame rail using the four M12 x 1.25 x 40mm hex bolts and conical washers provided.
7. Tighten all fasteners to 68 FT-LB

Thank you for purchasing a Rigid Hitch

CHECK FASTENERS FREQUENTLY AND ALWAYS USE SAFE TOWING PRACTICES

Hardware Package: (4) M12 x 1.25 x 40mm Hex Bolts (4) 1/2" Conical Washers (4) Slotted Spacers

GIVE THIS INSTRUCTION SHEET TO VEHICLE OWNER

BOLT TIGHTENING TORQUE (LB-FT)			
BOLT SIZE	TORQUE	BOLT SIZE	TORQUE
3/8"	25 LB FT	8MM	20 LB FT
7/16"	50 LB FT	10MM	38 LB FT
1/2"	60 LB FT	12MM	68 LB FT
3/4"	120 LB FT	14MM	100 LB FT

THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR SAE AND VESC REGULATION V-5 FOR CONNECTING DEVICES AND TOWING SYSTEMS. **DO NOT MODIFY THIS PRODUCT. INSTALL ONLY ON SPECIFIED VEHICLES IN GOOD CONDITION.**

RIGID[®]
HITCH INCORPORATED
 3301 WEST BURNSVILLE PARKWAY
 BURNSVILLE, MN 55337

REV.
7/15