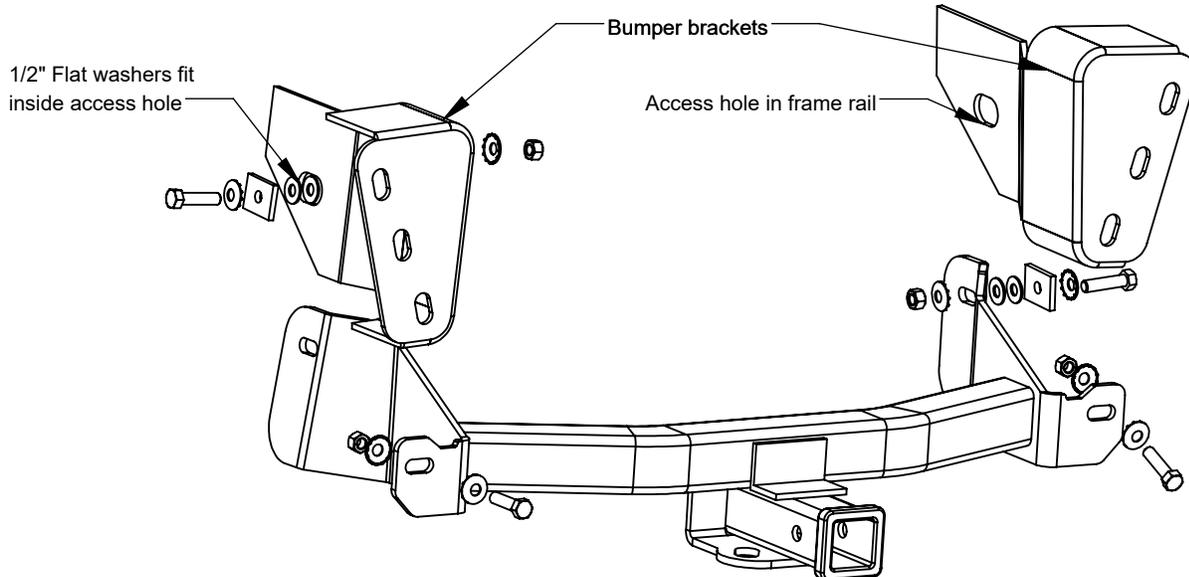


**CLASS 4 TRAILER HITCH
R3-0469
Ford F 150**

**TOOLS REQUIRED:
DRILLS: None
WRENCHES: Ratchet, Torque Wrench, 3/4", 7/8"**

**HITCH RATING: 6,000 LBS WEIGHT CARRYING, 600 LBS TONGUE WEIGHT / 12,000 LBS WEIGHT DISTRIBUTING, 1,200 LBS TONGUE WEIGHT.
WARNING: CONSULT VEHICLE OWNERS MANUAL FOR TOWING RECOMMENDATIONS. DO NOT EXCEED VEHICLE'S RECOMMENDED TOWING CAPACITY. THIS PRODUCT IS DESIGNED FOR TRAILER TOWING ONLY AND SHOULD NOT BE USED FOR ANY OTHER PURPOSE.**

NOTE: INSTALL PARTS LOOSELY UNTIL ALL ATTACHMENTS HAVE BEEN MADE TO VEHICLE



1. Raise the hitch into position.
2. Working from the rear, feed a 1/2-13 hex bolt and conical washer through the tab on the hitch bracket through the lowest attachment point on the vehicle bumper bracket (both sides). Attach with conical washers and hex nuts provided.
3. Working from the outboard sides feed a 1/2-13 hex bolt and conical washer through the access hole in the frame rail and through the forward mounting slot on the hitch bracket . Use (2) 1/2" flat washers per side as spacers for access holes in the frame rails. Cover access holes with 1/4 x 1-1/2 x 2" block plate and attach with 1/2-13 hex nut and conical washer provided. (See illustration above)
4. Using torque wrench, tighten all fasteners to 60 Lb-Ft.

Note: If the rearward facing tabs on the hitch do not sit flush against the frame bracket, it will be necessary to loosen the four bolts attaching the bumper and raise the bumper into correct position to eliminate the interference.

Thank you for purchasing a Rigid Hitch

TIGHTEN ALL FASTENERS TO THE TORQUE SPECIFICATIONS SHOWN BELOW

Hardware Package: (4) 1/2-13 x 2" hex bolts (8) 1/2" conical washers
 (4) 1/2" flat washers (2) 1/4 x 1-1/2 x 2" block plates
 (4) 1/2-13 heavy hex nuts

GIVE THIS INSTRUCTION SHEET TO VEHICLE OWNER

BOLT TIGHTENING TORQUE (LB-FT)			
BOLT SIZE	TORQUE	BOLT SIZE	TORQUE
3/8"	25 LB FT	8MM	20 LB FT
7/16"	50 LB FT	10MM	38 LB FT
1/2"	60 LB FT	12MM	68 LB FT
3/4"	120 LB FT		

THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR SAE AND VESC REGULATION V-5 FOR CONNECTING DEVICES AND TOWING SYSTEMS. DO NOT MODIFY THIS PRODUCT. INSTALL ONLY ON SPECIFIED VEHICLES IN GOOD CONDITION.

RIGID[®]
HITCH INCORPORATED
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REV.
8/16