



1-800-779-2102

Mon – Thurs: 8:00am - 5:00pm | Friday: 8:00am - 4:00pm CST

INSPECT YOUR PRODUCT FOR DAMAGE & MISSING PARTS BEFORE PROCEEDING TO INSTALLATION

PROCEDURE FOR RETURNS OR MISSING HARDWARE

-PLEASE CONTACT THE ORIGINAL POINT OF PURCHASE FOR:
SHIPPING DAMAGE, RETURNS, OR WARRANTY CLAIMS

-CONTACT DEE ZEE DIRECTLY FOR MISSING PARTS OR HARDWARE

WWW.DEEZEE.COM

REGISTER YOUR PRODUCT ONLINE: www.deezee.com/registration

VIEW INSTRUCTIONS ONLINE: www.deezee.com/instructions

⚠ WARNING: Cancer and Reproductive Harm
www.P65Warnings.ca.gov

Operating, servicing, and maintaining a passenger vehicle can expose you to chemicals such as lead, phthalates, engine exhaust, and carbon monoxide that are known to the State of California cause cancer and birth defects or other reproductive harm. To minimize exposure, service your vehicle and its accessories in a well-vented area and wear gloves or wash your hands frequently.



DEE ZEE, INC. WARRANTY AGREEMENT

Dee Zee, Inc. guarantees the original purchaser a limited lifetime warranty against manufacturer defects in materials, workmanship, and design under normal use, excluding damage resulting from road hazards such as gravel or other debris, product misuse, improper installation, impairments from accidents, product modifications, improper repairs, spills, vandalism, product neglect, or acts of God.

This warranty applies only to the original purchaser of new product(s) and is limited to the replacement of genuine Dee Zee products. Modification of any kind to Dee Zee products voids all warranty coverage. Warranty does not include electrical components, installation, cost of removal, labor, transportation costs, loss of use, inconvenience, or consequential damages.

WARRANTY COVERAGE - MATERIALS & WORKMANSHIP

LIMITED LIFETIME WARRANTY:

- STAINLESS STEEL: Side Steps, Grill Guards, Bull Bars, Bed Caps, and Side Rails
- ALUMINUM: Side Steps, Running Boards, Storage Boxes, Transfer Tanks, Bed Protection, Side Rails, Invis-A-Racks, and Cab Racks
- PLASTIC: Storage Boxes
- OTHER: Front and Rear Bumpers

THREE-YEAR WARRANTY:

- POWDER-COATED / E-COATED STEEL: Side Steps, Running Boards, Storage Boxes, Transfer Tanks, Cab Racks, Sport Bar Ladder Racks, Cargo Carriers, Mounting Brackets (NX, Rough Step, and Bumper Guards only)
- OTHER: Tailgate Assist, Bed Mats, Floor Mats, Auxiliary Fuel Connection Kits, and All Products Not Otherwise Listed Individually

WARRANTY COVERAGE – FINISH PROTECTION

The finish of all Dee Zee products is covered for one-year (1) from the date of purchase. Dee Zee products have a high quality finish that must be cared for and maintained like any other exposed finish on the vehicle. Protect the finish with non-abrasive automotive wax (e.g. Pure Carnauba) on a regular basis. Applying soaps, polishes, or waxes that contain an abrasive compound may scratch the finish and leave the exposed material susceptible to corrosion.

WARRANTY COVERAGE – COMPONENT PARTS

Operational items such as shocks, latches, hinges, and wear items including, but not limited to, mud flaps, step pads, toolbox tray, end caps, hardware, seals, etc. have a one-year (1) warranty. Replacement component parts can be ordered via credit card (MasterCard or VISA) by calling 1-800-779-2102. All replacement parts are non-returnable and non-refundable.

GPI® FUEL PUMPS & ACCESSORIES

All Great Plains Industries (GPI) products, including transfer tank pumps and fuel meters are covered by GPI's warranty policies. Dee Zee's warranty terms do not apply to GPI products. To submit a warranty claim, please contact GPI at 1-800-835-0113 or visit www.gpi.net.

WARRANTY SUBMISSION PROCEDURE

All warranty claims will be initiated at the place of purchase. The original purchaser will be required to present the original sales receipt with purchase date shown and provide photographs of the defect.

In the event the originally purchased product style is no longer available, Dee Zee will warranty the defective part with a current equivalent. If a comparable product is no longer available, the product would be returned to the store of purchase for a refund or the applicable cost difference can be paid to choose an alternate style.

DISCLAIMER

All products are sold as appearance accessories and should not be relied upon as protection for the vehicle or its occupants in the event of an accident. Vehicles equipped with a supplemental restraints system (air bags) deployed by impact and collision avoidance systems should not be modified in any way. Always consult the vehicle manufacturer if you have any questions regarding supplemental restraint systems and sensors.

Buyer must accommodate front and rear sensors during product installation and assumes all risk should these be tampered, rerouted, severed, or disconnected. This includes disabling visual, audio, or vibration alerts into the cab. Buyer assumes all risk and responsibility for wiring any supplemental auxiliary lights.

Buyer assumes all risk, liability, and cost for the installation and use of Dee Zee products. Dee Zee, Inc. assumes no liability for injury, loss, incidental or consequential damages in the event of an accident.



Thank you for choosing Dee Zee to add function and accessorize your vehicle. Dee Zee has been a staple brand in the truck accessory market since 1977 and we hold a reputation of quality manufacturing based in America's Heartland. Our products are born through careful engineering and backed by industry leading warranty programs. We appreciate the opportunity to serve you and your vehicle!

Review the instruction pages in their entirety to prepare the required tools

Warning: Please check for wiring or other obstructions before drilling any holes in the vehicle. If it is necessary to drill any holes, Dee Zee recommends putting a sealant or rust inhibitory around all holes drilled into the body of the vehicle.

It is the sole responsibility of the vehicle owner to check for tire clearance. It is unlawful and dangerous to ride on any external vehicle step while the vehicle is in motion.

Cleaning: To be entitled to all warranty rights offered with the product, Dee Zee steps need to be cleaned regularly with a mild detergent. Do NOT use abrasive cleaners. For stainless steel products, the application of a high grade automotive wax is recommended.



Dee Zee Cares - Please Recycle

For an electronic version of these instructions visit: www.deezee.com/instructions

Register your product online: www.deezee.com/registration

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INSTALLATION INSTRUCTIONS

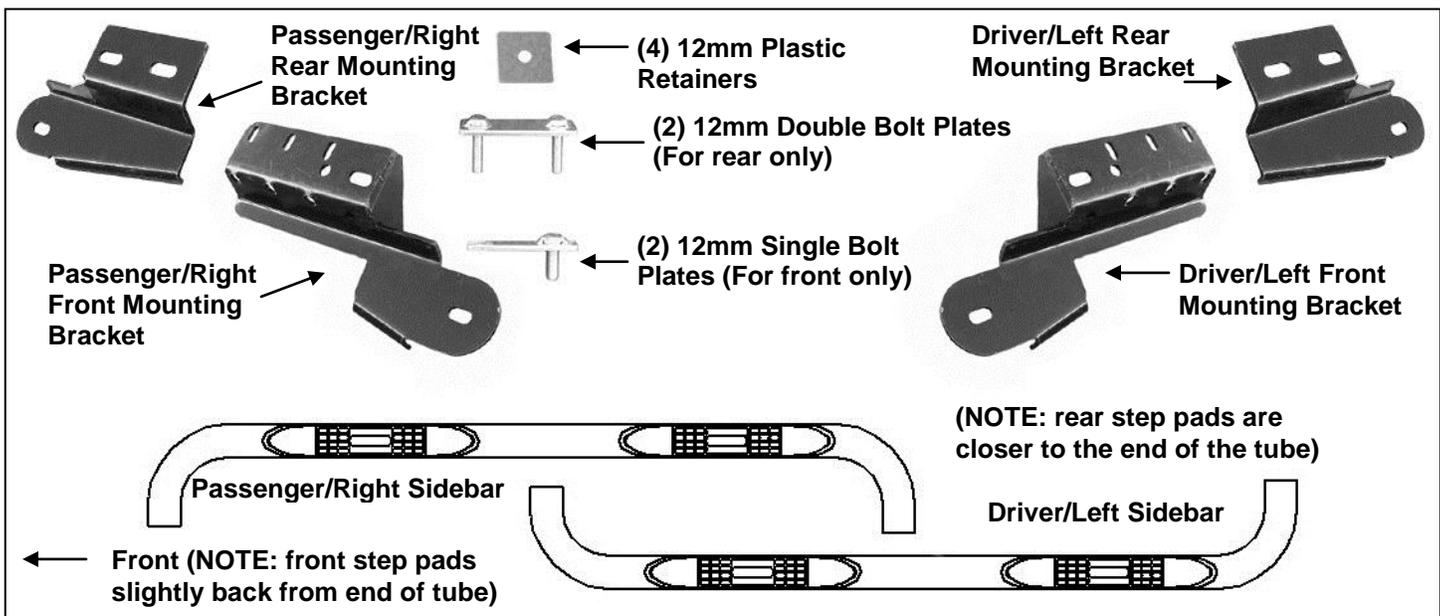
90DEG BENT END SIDEBARS

04-08 F-150 SUPER CAB (Excl. 04 Heritage)

PART #DZ 371291/DZ 371293

PARTS LIST:

Qty	Description	Qty	Description
1	Driver/Left Sidebar	2	12mm x 45mm Double Bolt Plates
1	Passenger/Right Sidebar	4	12mm Plastic Retainers
1	Driver/Left Front Mounting Bracket	6	12mm x 32mm OD x 3mm Flat Washers
1	Passenger/Right Front Mounting Bracket	6	12mm Lock Washers
1	Driver/Left Rear Mounting Bracket	6	12mm Hex Nuts
1	Passenger/Right Rear Mounting Bracket	4	8mm Clip Nuts
4	1/2" x 2" Hex Bolts	8	8-1.25mm x 30mm Hex Bolts
4	1/2" x 1-1/2" x 1/8" Flat Washers	12	8mm x 24mm OD x 2mm Flat Washers
4	1/2" Lock Washers	8	8mm Lock Washers
2	12mm x 40mm Single Bolt Plates	4	8mm Hex Nuts



PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**
- Starting at the passenger side-front of the vehicle, locate the round and rectangular openings in the inner body panel, **(Figure 1B)**. **NOTE:** Mounting holes may be covered with rubber plugs and/or sealing tape. Remove to uncover mounting locations.
- Partially thread (1) 12mm Plastic Retainer onto (1) 12mm Bolt Plate, **(Figure 1A)**. Insert the Bolt Plate into the large round hole. Once inserted, thread the Plastic Retainer down the Bolt Plate until it is flush against the body panel, **(Figure 1B)**. **NOTE:** When properly installed, the Plastic Retainer is designed to prevent the Bolt Plate from falling into the body panel during Bracket installation.
- Select (2) 8mm Clip Nuts. Insert the Clip Nuts, (with the nut portion to the inside), into the rectangular opening. Line up the threaded nut with the factory round hole, **(Figure 1B)**.
- Select the passenger side front Mounting Bracket. Attach the Mounting Bracket to the Bolt Plate with (1) 12mm Flat Washer, (1) 12mm Lock Washer and (1) 12mm Hex Nut, **(Figure 2)**. Do not tighten hardware at this time. Line up the center and rear slots in the Mounting Bracket with the previously installed Clip Nuts. Attach the Bracket to the Clip Nuts with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers. Do not tighten hardware at this time.
- Next, line up the two holes in the bottom of the Mounting Bracket with the factory holes in the bottom of the body panel. Bolt the Mounting Bracket to the body panel using the included (2) 8mm x 30mm Hex

Bolts, (4) 8mm Flat Washers, (2) 8mm Lock Washers and (2) 8mm Hex Nuts, **(Figure 2)**. **NOTE:** Insert the Hex Bolts with the Flat Washers up, from the outside-in and through the Bracket. Snug all hardware but do not tighten at this time.

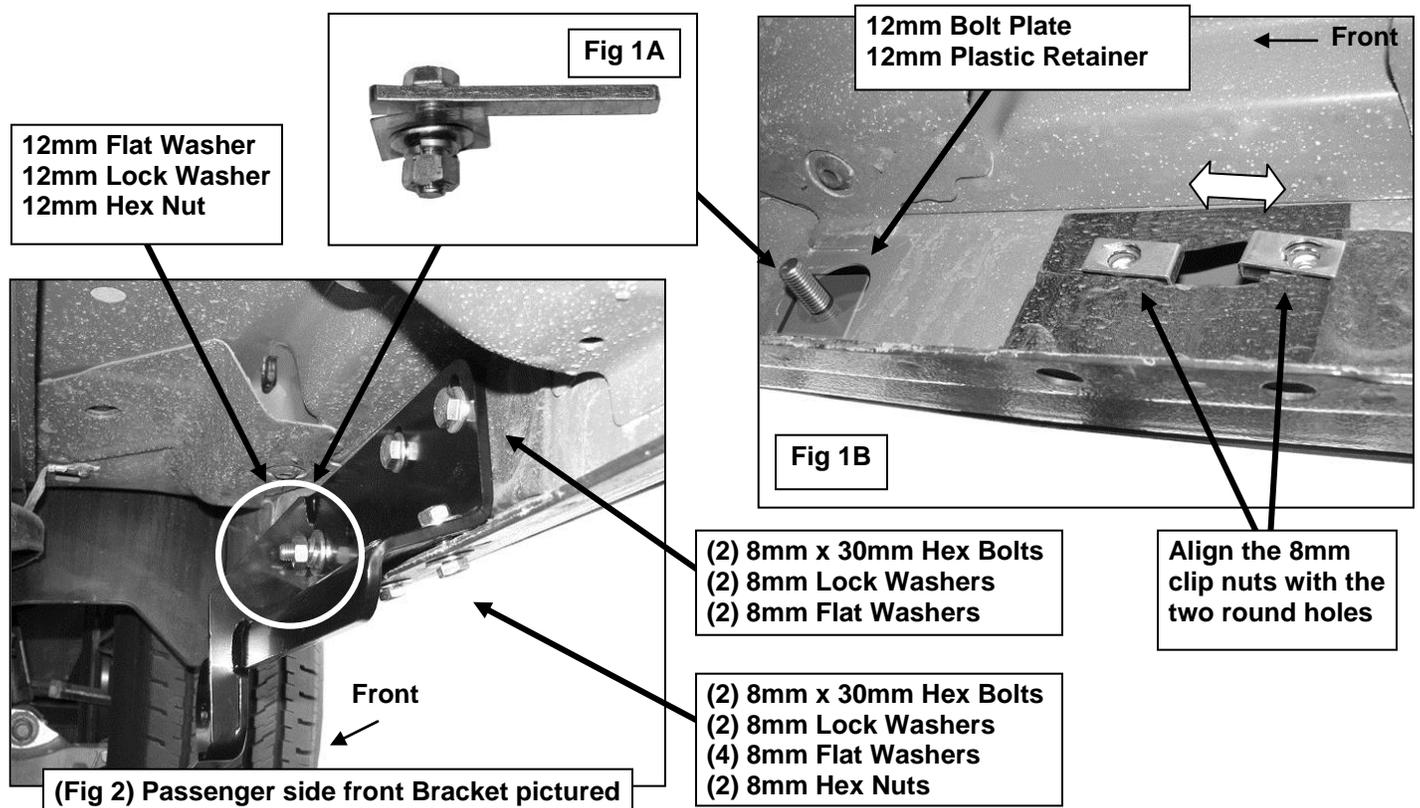
7. Move toward the rear to the back of the cab and locate the factory large round hole and smaller oval hole in the inner body panel. **NOTE:** Remove rubber plugs or sealing tape as necessary. Select (1) 12mm Double Bolt Plate, **(Figure 3A)**. Insert the Bolt Plate into the larger round opening and out the smaller oval hole, **(Figure 3B)**. Next, thread (1) 12mm Plastic Retainer onto the threaded end so that the retainer covers the smaller of the two holes, **(Figure 3B)**. Thread the Retainer all of the way down until tight against the sheet metal to help hold the Bolt Plate in place.
8. Select the passenger side Rear Mounting Bracket. Attach the Bracket to the Bolt Plate with (2) 12mm Flat Washers, (2) 12mm Lock Washers and (2) 12mm Hex Nuts, **(Figure 4)**. Snug all hardware but do not tighten at this time.
9. Carefully unpack and select the passenger Sidebar. Position the Sidebar up to the Mounting Brackets and attach using the included (2) 1/2" x 2" Hex Bolts, (2) 1/2" Lock Washers, and (2) 1/2" Flat Washers, **(Figure 5)**. Snug but do not tighten at this time.
10. Level and adjust Sidebar and tighten all hardware.
11. Repeat **Steps 2 – 10** for driver Sidebar installation.
12. Do periodic inspections of the installation to make sure all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebars.

PASSENGER SIDE INSTALLATION PICTURED



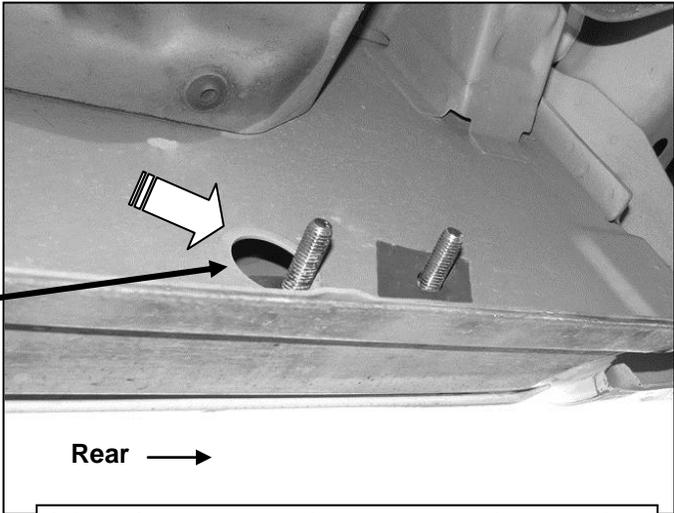
PASSENGER SIDE INSTALLATION PICTURED



**(Fig 3A) 12mm
Double Bolt Plate**

Insert the 12mm Double Bolt Plate into the large round hole and back out the oval hole. Thread the 12mm Plastic Retainer onto the threaded end and cover the oval hole.

Remove sealing tape and/or rubber grommets to uncover the rear location for the Mounting Brackets



(Fig 3B) Passenger side rear mounting location pictured. Shown with Plastic Retainer in place



Fig 4

- 2) 12mm Flat Washers
- 2) 12mm Lock Washers
- 2) 12mm Hex Nuts

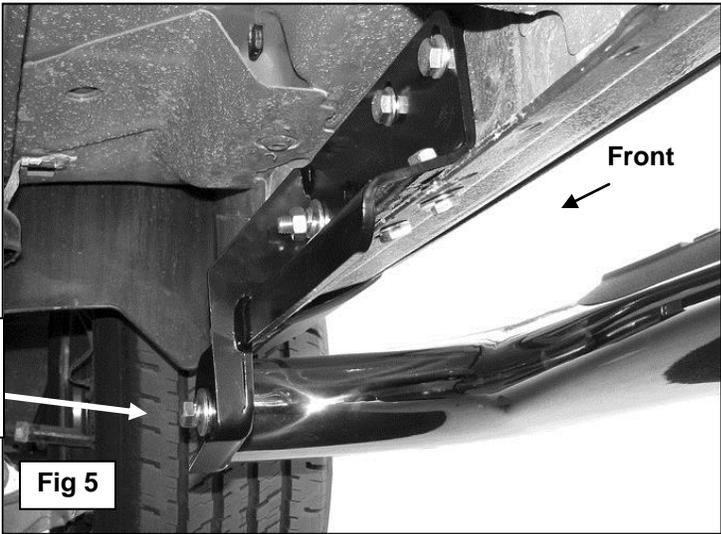


Fig 5

- 1/2" x 2" Hex Bolts
- 1/2" Flat Washers
- 1/2" Lock Washers

Passenger Side Installation Illustrated

