



BX2640

2013-14 Ford Focus ST (w/Turbo) Installation Instructions

Attachment Tab Height: 14-1/2"

Attachment Tab Width: 21"

Serial Number

Please read BOTH these Installation Instructions and the General Instructions prior to installing or operating this equipment.

- Blue Ox® towing products and accessories are intended to be installed by Blue Ox® Dealers who are familiar with our products and have the equipment and knowledge necessary to do "fit work". If needed, Blue Ox® Dealers can be found at www.blueox.com or by contacting our Customer Care Department at (402) 385-3051.
- Many Blue Ox® baseplates are designed to use existing holes and hardware to mount the baseplate to the towed vehicle. Even though bolts are there, do not assume they are adequate for baseplate mounting. Always use the hardware supplied in the hardware kit and existing hardware as specified in the installation instructions.

Bolt Torque Specifications

Torque in Foot-Pounds for Inch Bolts

Bolt Size	Grade 5	Grade 8
1/4"	10	14
5/16"	19	29
3/8"	33	47
7/16"	54	78
1/2"	78	119
5/8"	154	230
3/4"	257	380

Bolt Torque Specifications

Torque in Foot-Pounds for Metric Bolts

Bolt Size	Grade 8.8	Grade 10.9
6MM	6	8
8MM	16	22
10MM	31	40
12MM	54	70
14MM	89	117
16MM	161	230
18MM	222	318



If the front of your vehicle looks different than this, please contact us at (402)385-3051.

Reference your vehicle owner's manual for manufacturer's towing specifications.



WARNING

Failure to read and follow these instructions could result in separation of the towed vehicle from the tow bar, causing property damage, loss of towed vehicle, personal injury or death.

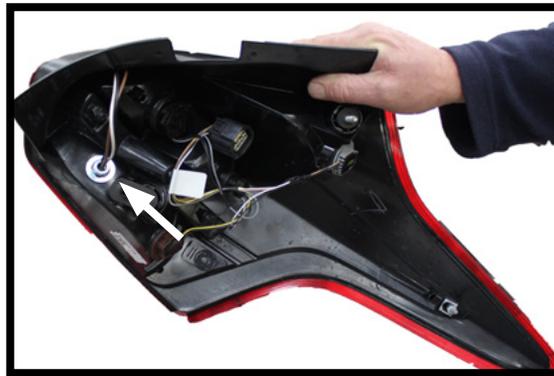
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Instruction Notes: The fascia, horn and windshield washer fluid reservoir are removed and reinstalled for the baseplate installation. Some drilling and trimming is required.

Place all components that are removed on a flat, sturdy surface. All items will be reinstalled unless otherwise noted after the baseplate is installed.

The dimensional variations between otherwise identical vehicles can be considerable. While the baseplate was designed for easy installation, it may be necessary to tailor the baseplate slightly to compensate for vehicle manufacturer's tolerances.

The BX8869 Tail Light Wiring Kit is recommended for this vehicle.



Drill a hole according to the tail
light wiring kit instructions.

NOTICE

- Handling of some cosmetic parts when installing this product may require the use of protective covers, rags, specialty tools, etc. to prevent damage.
- When using power drills be aware of the dangers of torque and drill bit length.
- When using a reciprocating saw be aware of objects behind the cutting surface.
- Use a good quality paint to spray cut edges of frame to prevent rusting.
- Be sure that **ALL** electrical connections are plugged in and accessories are functioning properly before reinstalling the fascia.
- The baseplate is computer tested to your vehicle's GVWR, exceeding this weight will void the manufacturer's warranty.
- Be sure to use Loctite® Red on all bolts before tightening. Tighten all bolts according to the torque chart provided.
- Dealer or installer be certain the user receives these instruction sheet.
- If the baseplate is in an accident, it must be replaced. **DO NOT** use it again! An accident can cause unseen damage and using it again could result in more damage or serious injury. **DO NOT** use the baseplate if it is damaged or missing parts.

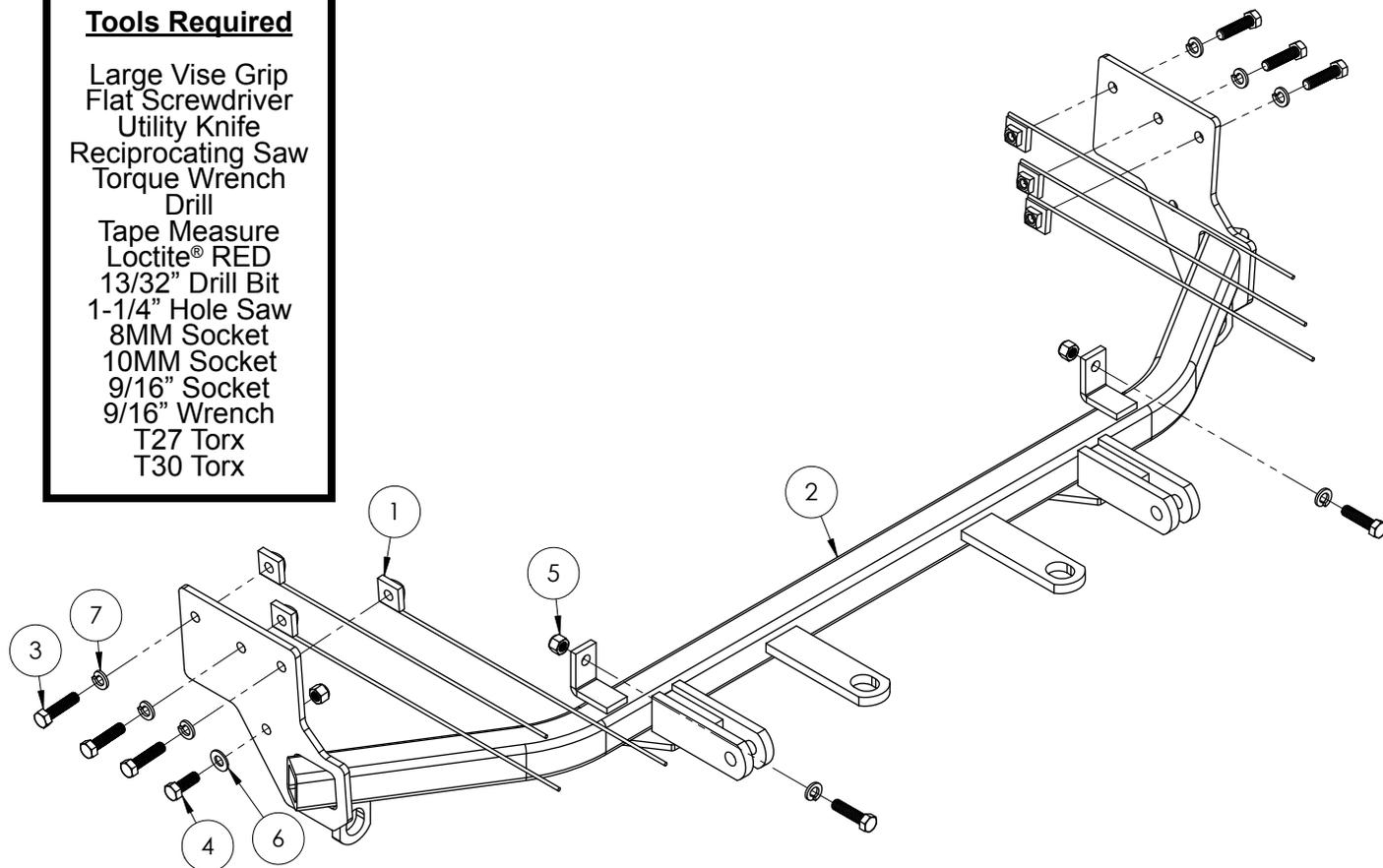
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Tools Required

Large Vise Grip
 Flat Screwdriver
 Utility Knife
 Reciprocating Saw
 Torque Wrench
 Drill
 Tape Measure
 Loctite® RED
 13/32" Drill Bit
 1-1/4" Hole Saw
 8MM Socket
 10MM Socket
 9/16" Socket
 9/16" Wrench
 T27 Torx
 T30 Torx



Item No.	Part No.	Description	Qty.
1.....	61-5208.....	3/8"-16 Nut Plate w/14" Wire.....	6
2.....	61-7118.....	BX2640 Baseplate.....	1
3.....	201-0440.....	3/8"-16 x 1-1/2" Hex Head Bolt, Grade 5, ZP.....	8
4.....	201-0443.....	3/8"-16 x 1" Hex Head Bolt, Grade 5, ZP.....	1
5.....	202-0090.....	3/8"-16 Hex Nylon Lock Nut, ZP.....	3
6.....	203-0003.....	3/8" Flat Washer, ZP.....	1
7.....	203-0010.....	3/8" Lock Washer, ZP.....	8
8.....	226-0046(not shown).....	Class III Safety Cables.....	2
9.....	229-0359(not shown).....	3/8" Quicklink, ZP.....	4

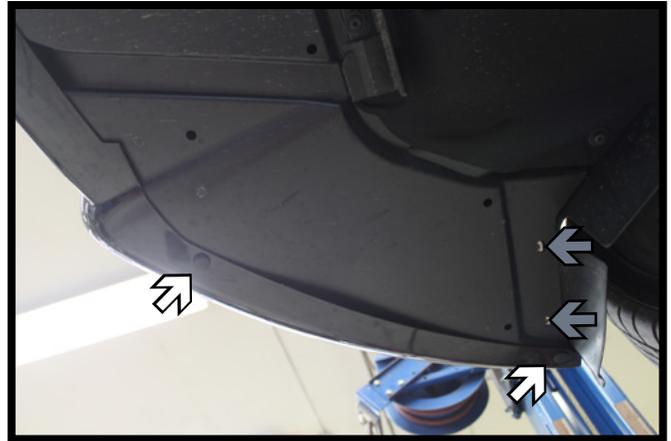
Important:

Use only genuine factory replacement parts on your baseplate. Do **NOT** substitute homemade or non-typical parts. If a bolt is lost or in need of replacement, for your safety and the preservation of your baseplate, be sure to use a replacement bolt of the same grade (In most cases it will be Grade 5, please reference the parts list above). Replacement parts may be ordered through your nearest Blue Ox® Dealer or Distributor. Failing to follow and/or altering these installation instructions in either installation or required equipment will void the manufacturer's warranty. Towing behind a non-motorized vehicle will void the warranty.

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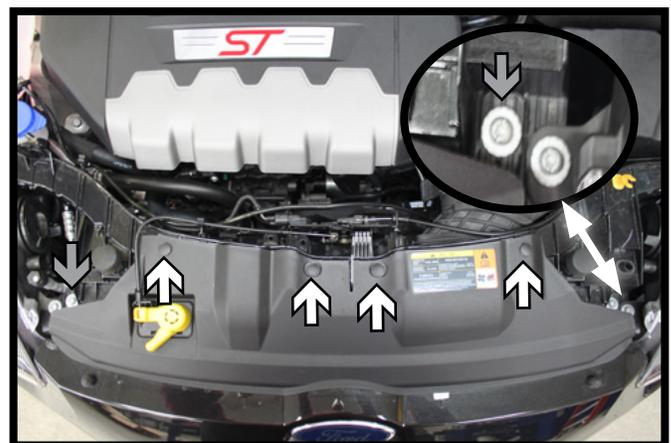
1. Using a T27 Torx, remove the two (2) screws from the driver's side front wheel well (white arrows). Using a flat screwdriver, remove the push pin from the driver's side front wheel well (gray arrow). Repeat this on the passenger's side.



2. On the underside of the fascia, using a flat screwdriver, remove the two (2) pushpins from the outer edge (white arrows). Using a T27 torx, remove the two (2) rear screws (gray arrows). Repeat this on the other side of the vehicle.



3. On the underside of the fascia, using a flat screwdriver, remove the two (2) pushpins from the front outer edge.



4. From the top of the fascia, using a T30 Torx, remove the inner-most bolt from each side (gray arrow). Using a flat screwdriver, remove the four (4) push pins (white arrows).

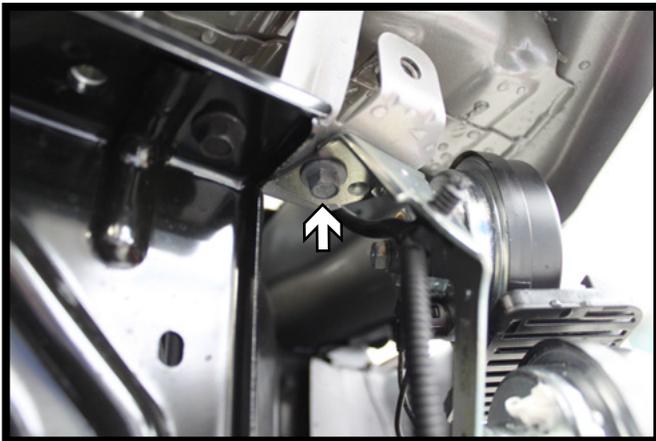
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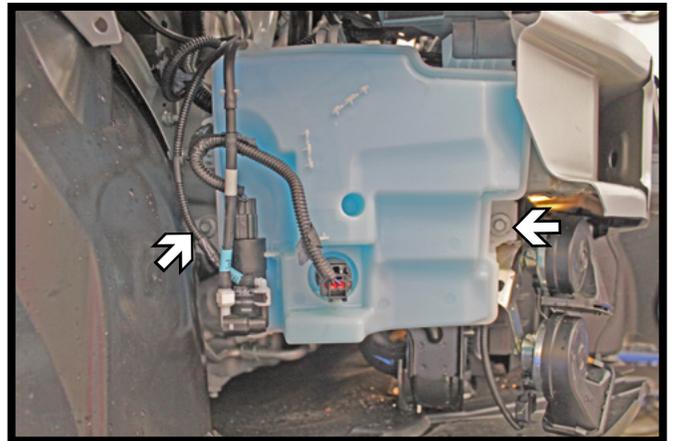
5. Using a flat screwdriver, pry the black hood latch cable out of the black mounting bracket (white arrow). Then rotate the wire left to release it.



6. On the driver's side, locate the running lights main electrical cord. Disconnect the plug, and carefully remove the fascia.

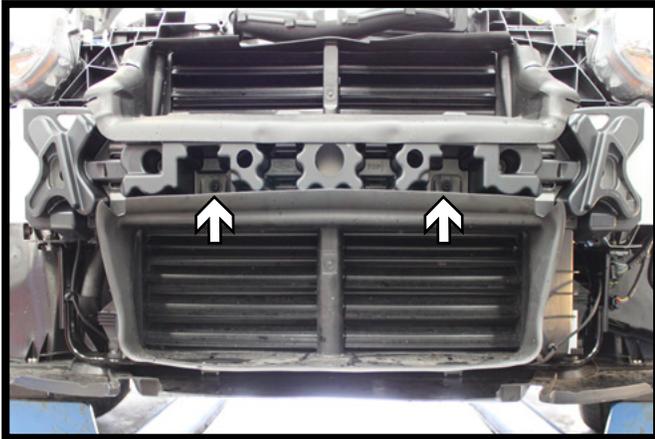


7. Using a 10MM socket, remove the bolt from the passenger's side horn bracket. Disconnect and set horn bracket aside.



8. Using a 10MM socket, remove the two (2) bolts from the washer reservoir on the passenger's side. Disconnect all electrical connections. Remove and plug the fluid lines.

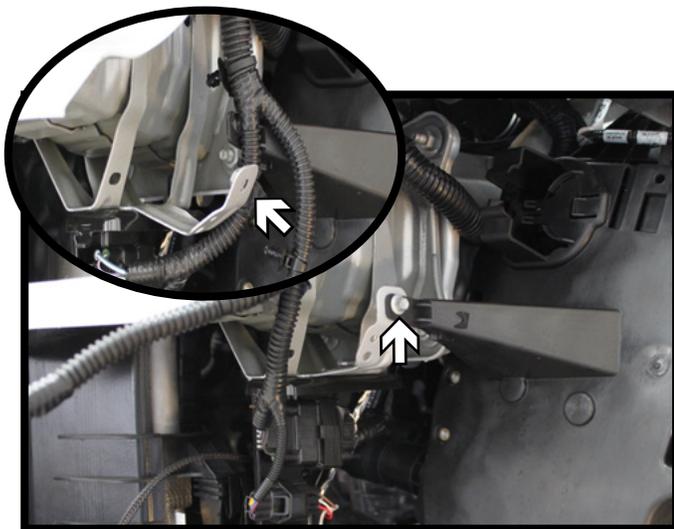
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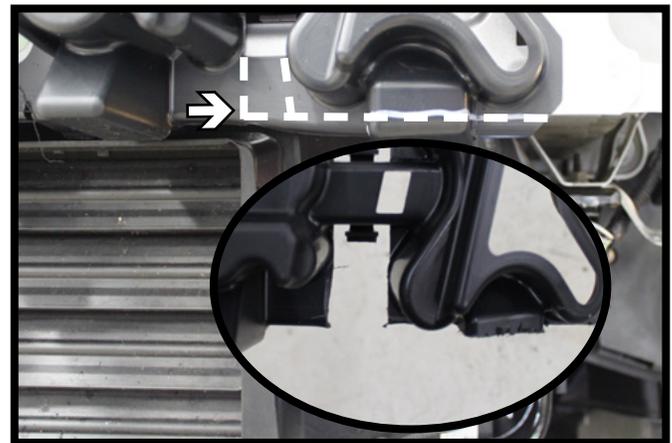
9. Using a T30 Torx, remove the flexible intake cover. The intake cover will not be reinstalled.



10. On the front bumper, using a 1-1/4" hole saw, slowly drill a hole centered vertically and horizontally on the flat area as shown. Do this on both sides of the vehicle. NOTE: The hole cut is used to place nut plates for future steps.

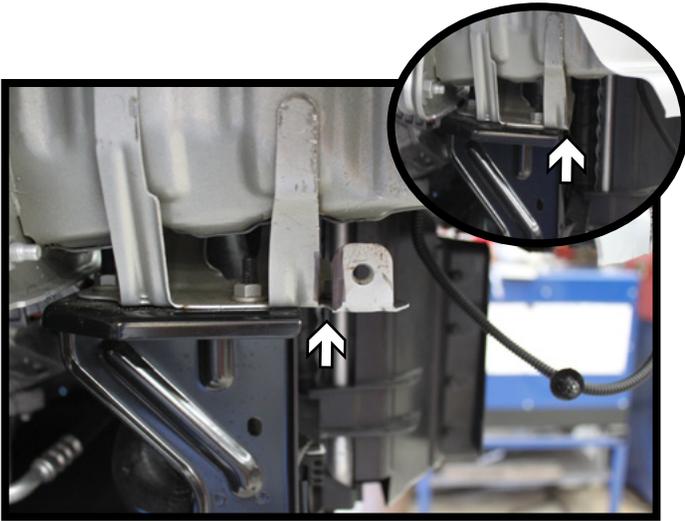


11. On the driver's side, use a 8MM socket to remove the bolt from the frame webbing. Once the bolt is removed, bend the webbing outward with a pair of large vice grips far enough to fit the baseplate on top of it.

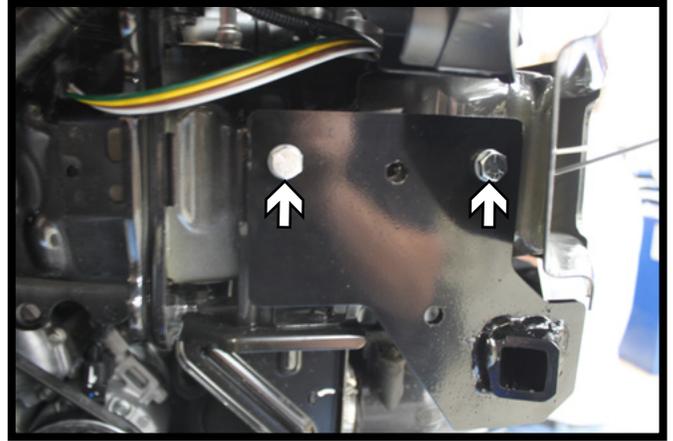


12. On the plastic bumper cover, using a utility knife, trim the lower outer edge flush with the bottom of the bumper, also trim the vertical space between the protrusions as shown for the clearance of the baseplate tabs. Repeat on the other side of the vehicle.

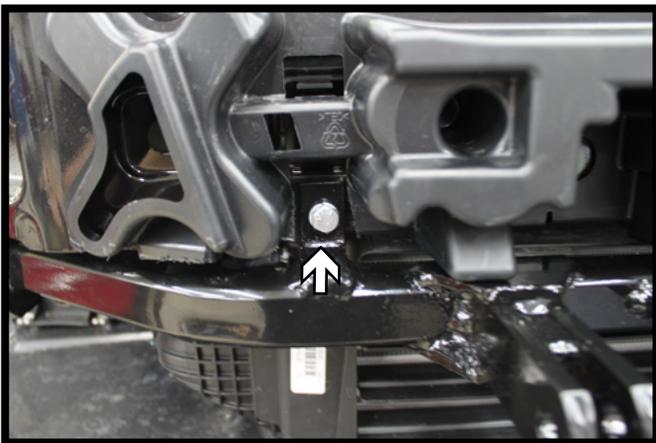
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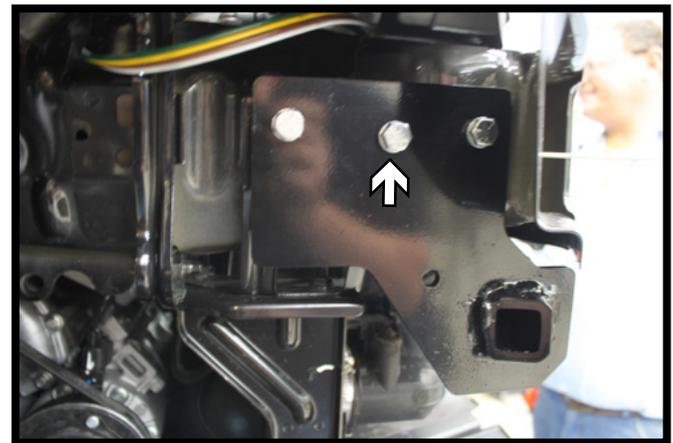
13. On the passenger's side only, use a reciprocating saw to remove the washer reservoir bracket and horn front bracket.



14. Slide the baseplate onto the vehicle until the top back hole is aligned with the top back existing hole on the frame webbing. Insert a 3/8"-16 x 1-1/2" hex bolt and 3/8" lock washer with a 3/8"-16 nut plate. Also secure the top front hole the same way. **DO NOT** tighten bolts all the way, wait until directed to do so. Do this on both sides of the vehicle.

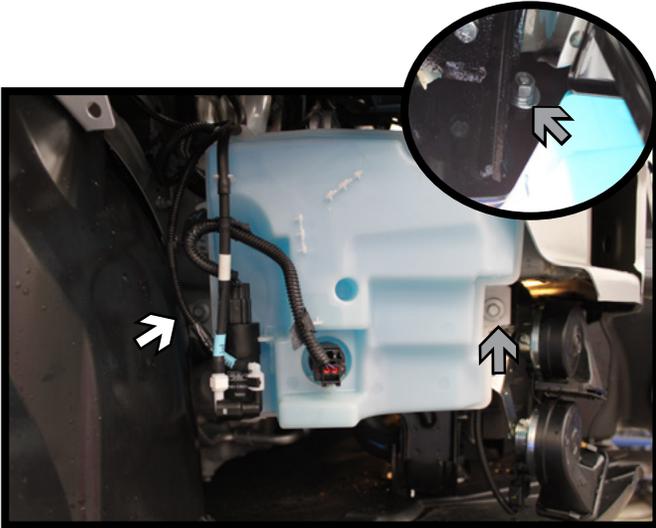


15. On the front of the baseplate, using the attachment tab as a guide, drill out the bumper with a 13/32" drill bit. Insert a 3/8"-16 x 1-1/2" hex bolt and 3/8" lock washer with a 3/8"-16 lock nut. Do this on both sides of the vehicle.

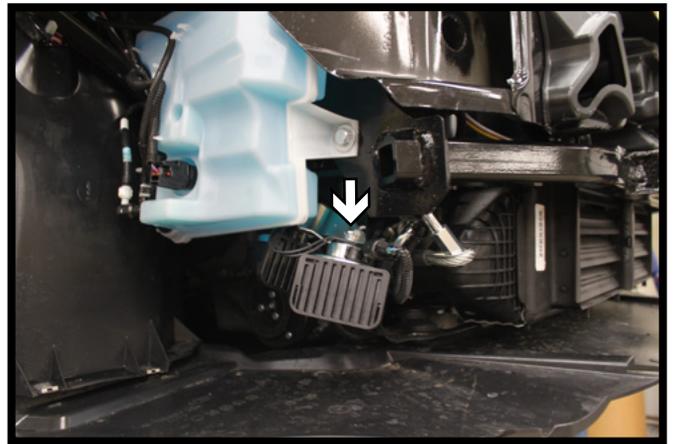


16. Insert a 3/8"-16 x 1-1/2" hex bolt and 3/8" lock washer with a 3/8"-16 nut plate into the middle hole. If necessary drill out any obstructions with a 13/32" drill bit. Do this on both sides of the vehicle. Tighten down all hardware to specified torque.

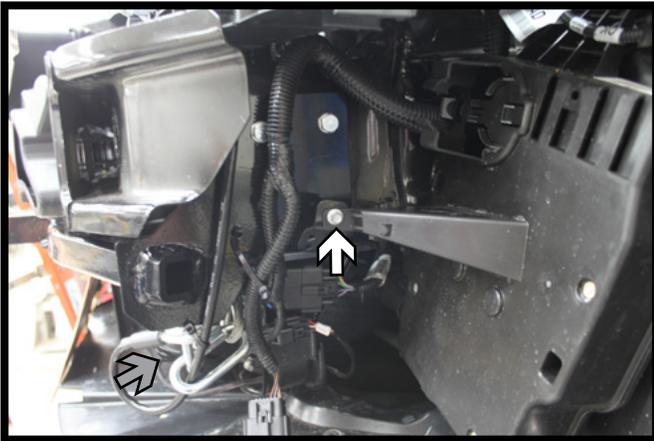
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17. Reattach the washer reservoir on the passenger's side. Use the existing bolt in the back (white arrow). Use a 3/8"-16 x 1" hex bolt with a 3/8" flat washer and a 3/8" hex nut and secure the front hole to the baseplate (gray arrow).



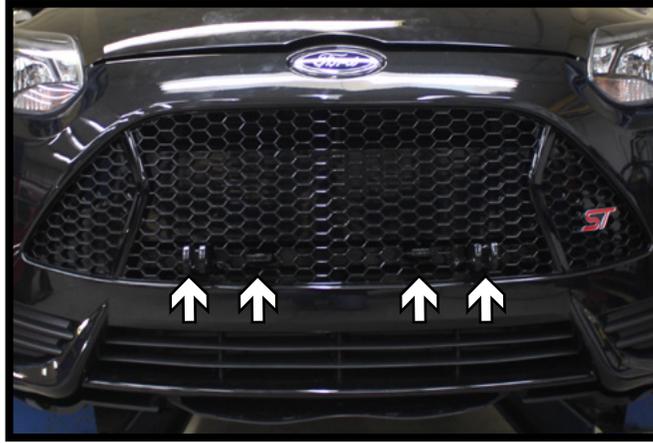
18. To reattach the horn, use the existing hole in the frame webbing on the passenger's side and the existing hole on the horn bracket, and insert a 1/4-20 x 3/4" hex bolt with a 1/4" lock washer and 1/4-20 nut. Reattach all electrical connections.



19. Bend the webbing bracket back to its original position and reinstall the 10MM bolt (white).

Attach the permanent baseplate safety cables to the provided convenience link on the baseplate. The photo shows the recommended installation of the permanent baseplate safety cables to frame of the vehicle (gray arrow). If the vehicle has additional options, not shown above, which interfere with mounting the permanent baseplate safety cables, secure the cable to a solid piece of the vehicle's frame as described in the instructions included with the permanent baseplate safety cables.

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20. Align the fascia as close to its original position and trim the opening for the attachment tabs and convenience links with a utility knife. Reinstall the fascia.

CUSTOMER SERVICE COMMITMENT

Blue Ox® is committed to providing you with exceptional customer care throughout your lifetime with our products. Our team is here to assist you with any questions you may have regarding the performance of your product. Simply call (402) 385-3051 and you can speak with our customer care team.

Additionally, please visit our website to see which rallies our Destination America team will be attending. For a nominal fee, our service technician will service your towing system to ensure it's in proper working condition. Also, as a commitment to our customers, should you visit our factory, you can stay at our full service Blue Ox® campground at no charge along with enjoying a factory tour.

Again, thank you for being our customer and for the confidence you have shown in the performance of our products. It is because of customers like you we enjoy the success we have today.

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