



Strong As An Ox™

## BX1939 Installation Instructions 1997-04 Dodge Dakota (Incl. Quad Cab) 1998-03 Durango 2WD & 4WD (Include V-8 Magnum)

The plastic rock guard and fascia need to be removed and half inch holes need to be drilled to install the baseplate. The back side of the fascia needs to be trimmed for the cross tube.

1. Remove the plastic pine tree clips holding the plastic rock guard. Pull the plastic piece out and set aside. Locate the two Hex bolts on the outside of the frame holding the bumper bracket to the frame and remove (18mm wrench). Do this on both sides.
2. Open the hood of the vehicle and remove the four bolts of the bumper bracket (18MM Wrench). Pull the main bumper off and set aside.
3. Remove the nuts (18MM wrench) in the frame of the inner bumper brackets and place the appropriate driver's and passenger's side plate (Items 2 and 3) over bolts. Use Loctite on each nut and reinstall. The dimensional variations between otherwise identical cars can be considerable. While the location and size of the holes in the baseplate were designed to allow for easy installation, it may be necessary to drill a hole out slightly to allow a bolt to clear, models may vary.
4. Using the 1/2" bolts, washers and nuts, bolt the main weldment (Item 1) to the side plates (Items 2, 3 and 4). Use Loctite on each bolt and torque according to the torque chart in the General Instruction Sheet.
5. The three vertical grill pieces need to be trimmed from the back side to allow for the tube of the main weldment. Approximately 1/2 inch off of each one.
6. Replace the bumper and rock guard.
7. Install the tow bar and safety cables according to the instructions included in their packages. Do not substitute other devices if the tow bar pin and clip are lost.
8. **DEALER OR INSTALLER: BE CERTAIN THE USER RECEIVES THE INSTRUCTION SHEET.**



### Tools Required

Loctite Red                      18MM Wrench  
   3/4" Socket  
18MM Socket                      Utility Knife  
   Flat Screwdriver

# Parts List

Ref. No.	Qty.	Part No.	Description
1	1	61-5280	Weldment, Baseplate, BX1939
2	1	101-5826	Driver's Side Plate, BX1939
3	1	101-5827	Passenger's Side Plate, BX1939
4	2	102-5663	Brace Support, BX1939
5	10	201-0051	1/2-13 x 1 1/2 Hex Bolt, Grade 5
6	10	203-0012	1/2 Lock Washer
7	10	203-0005	1/2 Flat Washer
8	10	202-0005	1/2-13 Hex Nut
9	2	201-0979	#12-14 x 1" Self Drilling Screw, ZP
10	2	101-5822	4 Way Electrical Adapter
11	2	201-0192	#10-32 x 1/2 Slot, Screw
12	2	202-0047	#10-32 Hex Nut
13	2	203-0054	#10 Lock Washer
	2	226-0049	Baseplate Safety Cable, 36" CL IV (Not Shown)
	4	229-0512	Quicklink, 1/2, ZP (Not Shown)

