

KIT 47082800

ASSEMBLY INSTRUCTIONS

1999 - CURRENT CHEVY/GMC FULL SIZE PICK UP

Follow assembly instructions below. Refer to assembly drawings and instructions on previous page

- 1 Remove spare tire and tighten spare tire winch to clear hitch and prevent noise vibration.

NOTE: Do not remove any welded or riveted-in cross members.

2. Remove (2) vertical M14 truck hex bolts from truck bumper bracket at rear of the truck.
3. Loosely bolt front mounting bracket (Item #2) in place with the (2) M14 bolts removed in step #2. Snug the (2) M14 hex bolts and loosen 1/4 turn. Place (4) reinforcing plates (for 1/2" bolt) (Item #2) over holes in the truck frame that align with the holes in the frame that aligns with the holes in the hitch mounting bracket. Insert (4) 1/2" x 1-3/4" bolts (Item #3) down through the reinforcement plates (for 1/2" bolts) (Item #2), truck frame channel, and hitch mounting bracket (Item #1) and install (4) 1/2" stover lock nuts (Item #4). Snug bolts to hold rear mounting bracket in place, but **do not tighten** hardware at this time.
4. Install **Quic 'n Easy** frame to hitch mounting bracket (Item #2) using (8) 1/2" x 1-3/4" bolts (Item #3) and (8) 1/2" stover lock nuts (Item #4). **Do not tighten** hardware at this time.
5. TORQUE ALL BOLTS TO THE SPECIFICATIONS SHOWN:
1/2" diameter grade 5 to.....85 fHbs
14 mm diameter (from truck) to.....125 ft-lbs
- 6.. **IMPORTANT:** When complete, check for proper clearances between truck components and **Quic 'n Easy** receiver hitch assembly. There must be a minimum clearance of 2-1/4", fore and aft, and 1-1/4" above the spring casting from any obstruction to allow proper and safe operation.
7. Slide red plastic handle covers over slide lock handle and pin lever handle.

