

Assembly Instructions

2014-2015 Dodge 2500/3500 Quic'n Easy & Cushn' Combo

Mounting Kit: 47082651

1. Remove spare tire and tighten tire carrier to prevent vibration noise.
2. Remove Heat Shield.
3. Remove Bumper.
4. Remove existing hitch bolts (3) each side. Do not remove weld nuts (tacked on)
5. If applicable, remove factory hitch receiver. Depending on options, 2" hitch receiver may be welded to cross-tube of bumper brackets and must be cut off. The cross-tube behind the bumper is part of the bumper and should stay attached for bumper support. ONLY CUT OFF 2" RECEIVER WHERE WELDED TO (ROUND) CROSS-TUBE.
6. Two Larger Brackets in DMI kit are to be placed at rear of frame towards bumper. Use M14 hardware. From OUTSIDE of frame to INSIDE of frame, hardware is used as follows: M14x120 bolt, M14 washer, truck frame (outside-inside), existing truck weld nut acts as a spacer, rear DMI bracket, M14 lock nut. Do not torque hardware at this time.
7. Two Smaller Brackets are to be placed to the most front of hitch, under truck – using 5/8" hardware. From INSIDE of frame to OUTSIDE of frame, hardware is used as follows: 5/8" x 4-1/2" bolt, 5/8" SAE washer, front DMI bracket, truck frame (inside-outside), 5/8" SAE washer, 5/8" USS washer, 5/8" lock nut. Do not torque hardware at this time.
8. Fit up DMI hitch to the hanging brackets using 1/2" hardware. Hang to height as preference. Last mounting holes of hitch and rear brackets should align.
9. Torque to following specifications
 - a. M14 Grd 10.9: 97 LBS
 - b. 5/8" Grd 8: 220 LBS
 - c. 1/2" Grd 5: 75 LBS
10. Reinstall bumper with existing hardware.

Item Number	Description	Quantity
47082650	2014-current Dodge 2500/3500 rear bracket	1
47082650	2014-current Dodge 2500/3500 rear bracket	1
47082630	2014-current Dodge 2500/3500 front bracket	1
47082640	2014-current Dodge 2500/3500 front bracket	1
16008075	1/2"-13x1-3/4" HHCS Gr 5 Zinc	12
14110801	1/2"-13 Nyloc	12
17008001	1/2" USS flat washer zinc	12
16912715	M14-120 Shoulder Bolt (5")	6
14111501	M14 lock nut	6
17616111	M14 Washer	6
16901021	5/8"-11x4-1/2" shoulder bolt Grd 8	2
17010011	5/8" SAE (1-1/4") Grd 8	4
17010021	5/8" USS (1-3/4") Grd 8	2
14111002	5/8"-11 Nyloc Grd 8	2