

INSTALLATION INSTRUCTIONS

3" SIDEBARS BODY BOLT MOUNT

2001-2015 SILVERADO/SIERRA 15-3500 CREW CAB

(Excl. C/K "Classic")

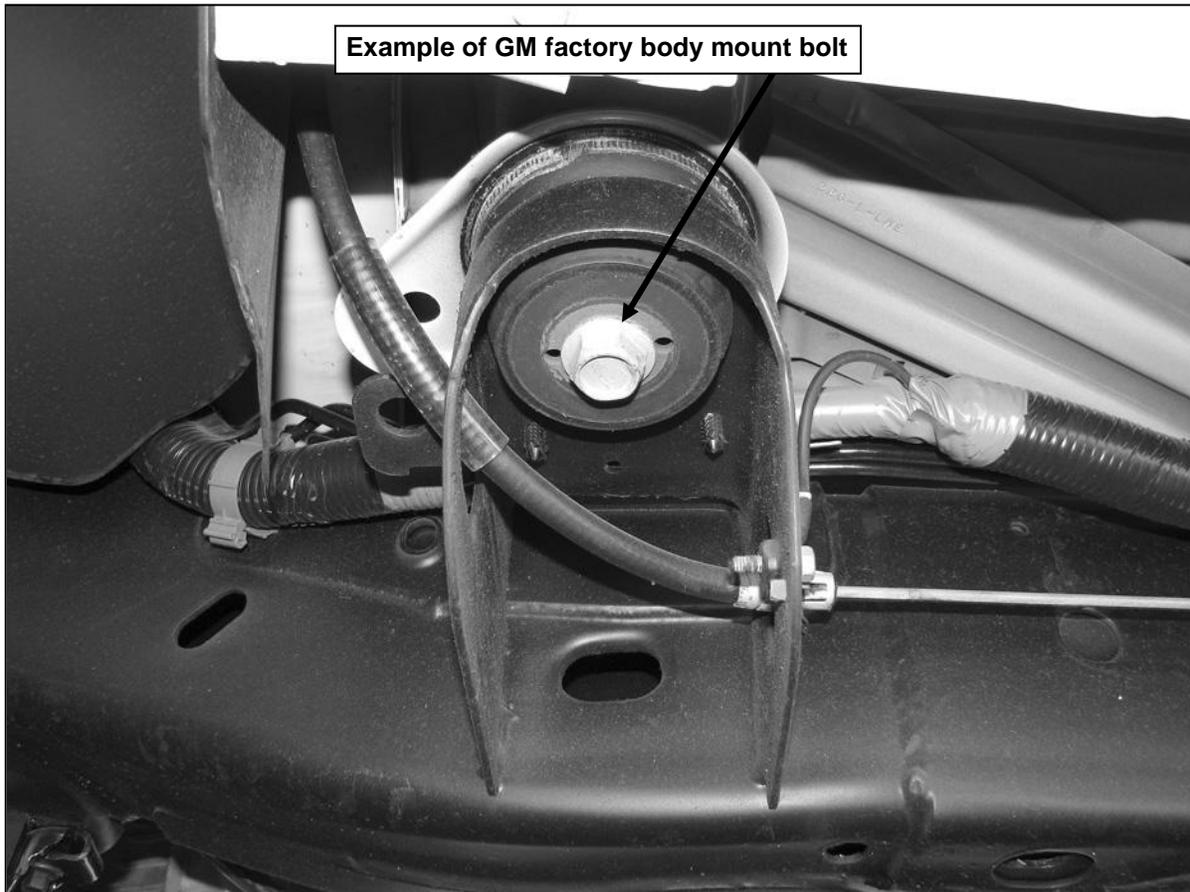
PART # 1-0683 1-5683

IMPORTANT ALERT: GM uses a very strong thread-locking compound on all body bolts. Use of an air assisted impact ratchet can cause damage to the threads on factory body mount bolts and the internal nut assembly because of this thread locking compound.

We only recommend the use of hand tools to slowly remove and reinstall body mount bolts on all GM vehicles.

PROCEDURE:

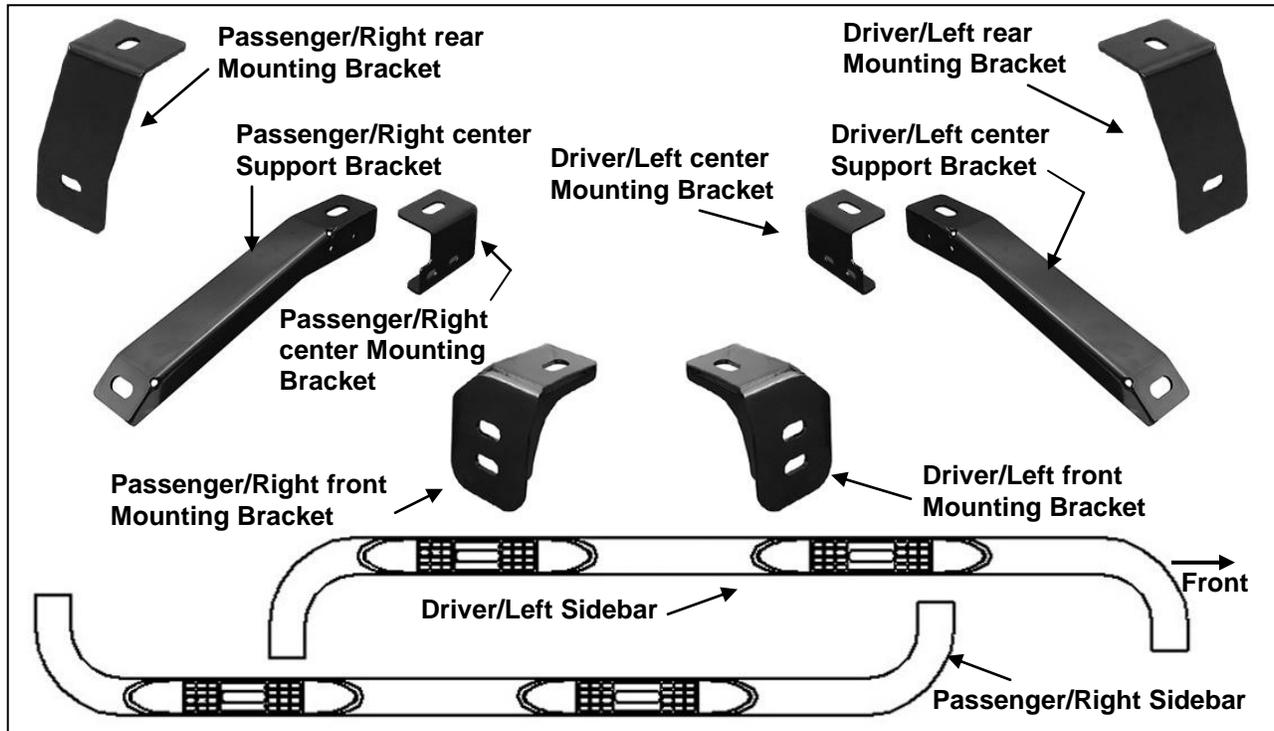
CRITICAL INFORMATION: If during the removal process, it becomes increasingly difficult to unscrew the body mount bolt with hand tools, tighten the bolt several rotations to clear the thread locking compound from the threads, then reverse direction and continue to unscrew until the body mount bolt is out. Repeat this process as necessary on all GM body mount bolts. Use of an appropriate anti-seize compound is highly recommended for re-installation. Tighten body mount bolt to factory torque specifications for your particular model year.



Example of GM factory body mount bolt

PARTS LIST:

Qty	Description	Qty	Description
1	Driver/Left Sidebar	1	Driver/Left Rear Mounting Bracket
1	Passenger/Right Sidebar	1	Passenger/Right Rear Mounting Bracket
1	Driver/Left Front Mounting Bracket	4	1/2" x 2" Hex Bolts
1	Passenger/Right Front Mounting Bracket	4	1/2" Lock Washers
1	Driver/Left Center Support Bracket	4	1/2" x 1-1/2" OD x 1/8" Large Flat Washers
1	Passenger/Right Center Support Bracket	6	8-1.25mm x 25mm Hex Bolts
1	Driver/Left Center Mounting Bracket	6	8mm Lock Washers
1	Passenger/Right Center Mounting Bracket	6	8mm x 24mm x 2mm flat washer



PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ THE "FACTORY BODY BOLT REMOVAL INSTRUCTIONS" AND INSTALLATION INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.

1. Start installation on the front, driver side of the vehicle. Remove the front body mount bolt, **(Figure 1)**.
2. Select the driver side front Mounting Bracket, **(Figure 2A)**. Insert the factory body mount bolt through the Mounting Bracket, factory washer if equipped and up into the mount. Snug but do not fully tighten the body bolt at this time, **(Figure 2B)**. **VERY IMPORTANT!** To prevent unnecessary noise, adjust the position of all Mounting Brackets so that once tightened, the Mounting Brackets cannot come in contact with the factory steel body mount bracket.
3. Move to the center body mount, **(Figure 3)**. Remove the body bolt as previously described. Determine correct procedure for your model and year.

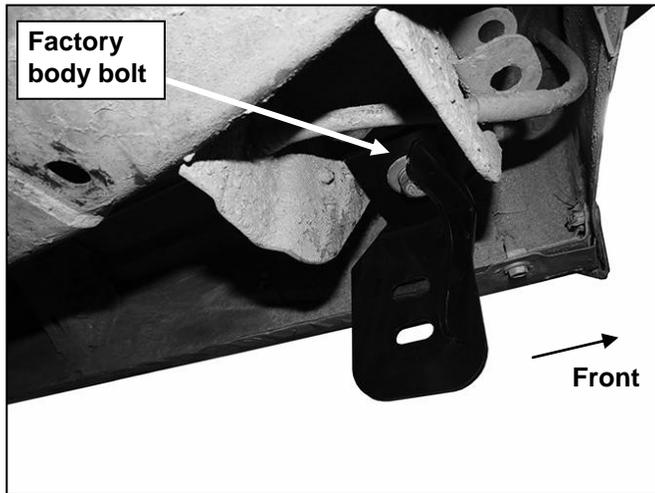
2014-On 1500 Crew Cab:

- a. Select the driver/left Support Bracket, **(Figure 4A)**. Repeat **Step 2** to install the Center Support Bracket only, **(Figure 4B)**.

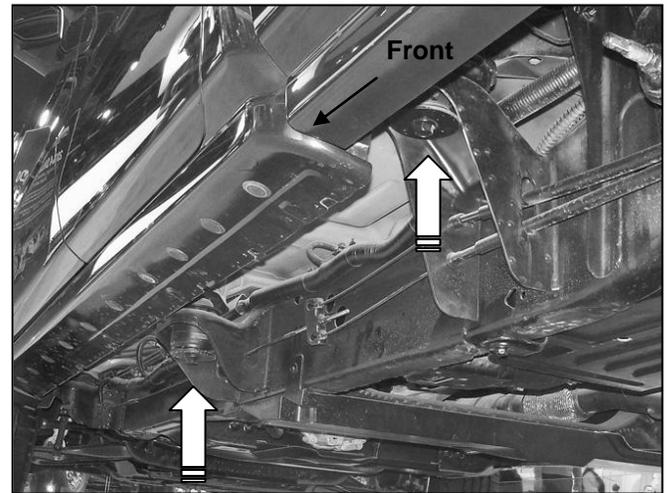
1999-2013 1500, 1999-2015 25-3500:

- a. Select the driver side Center Mounting Bracket, **(Figure 4A)**. Attach the Mounting Bracket to the body mount as previously described in **Step 2**, **(Figure 4C)**. Make sure the Bracket is straight and tighten the body bolt.

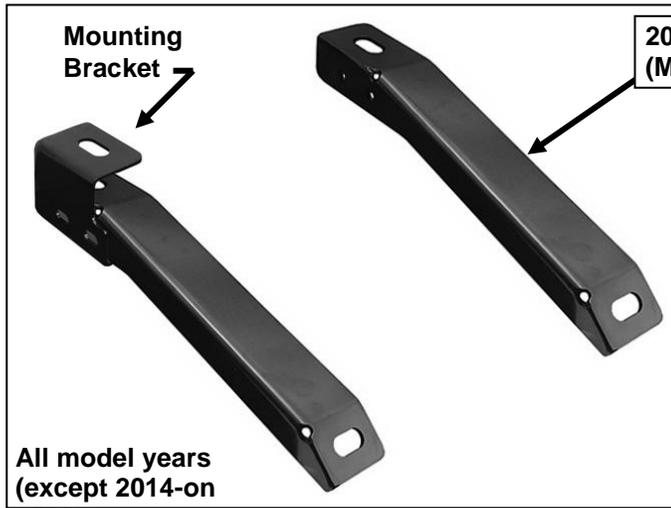
Driver side installation pictured



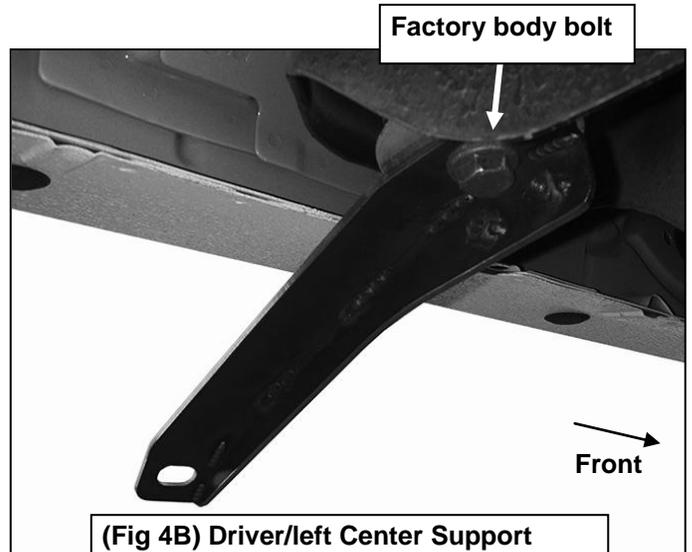
(Fig 2B) Driver/left Front Bracket installed



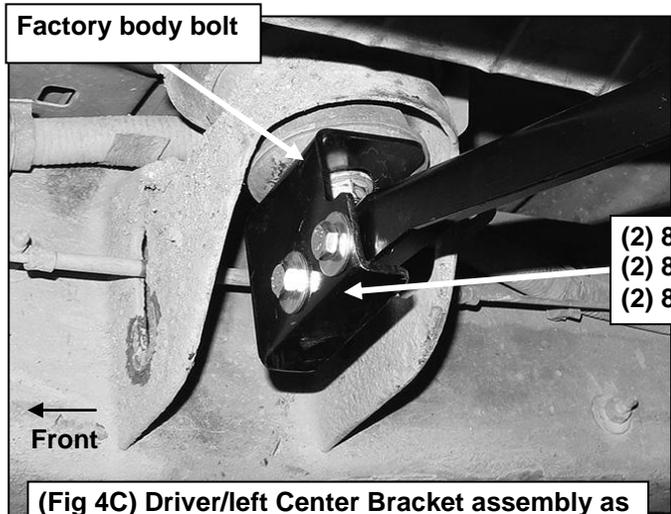
(Fig 3) Driver/left center and rear body mounts



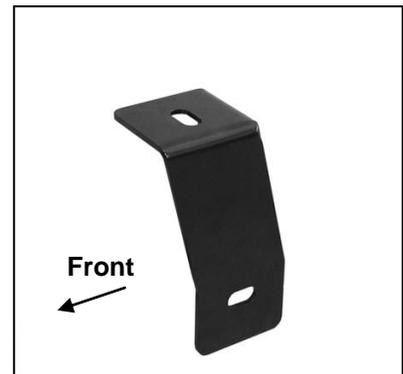
(Fig 4A) Driver/left Center Bracket assembly



(Fig 4B) Driver/left Center Support Bracket only as installed on 2014 1500

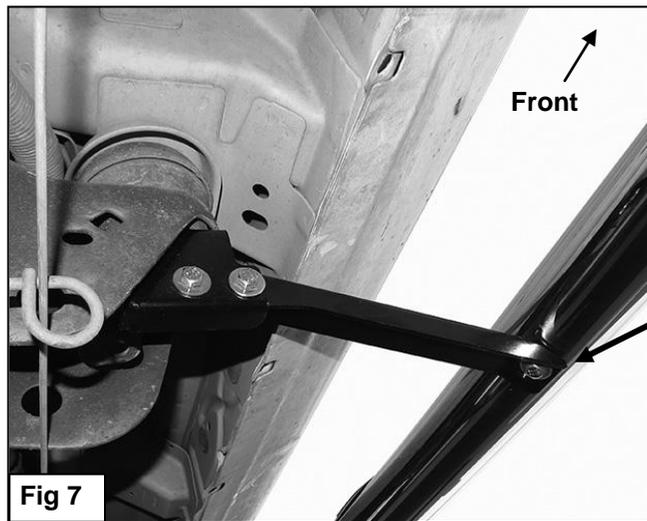
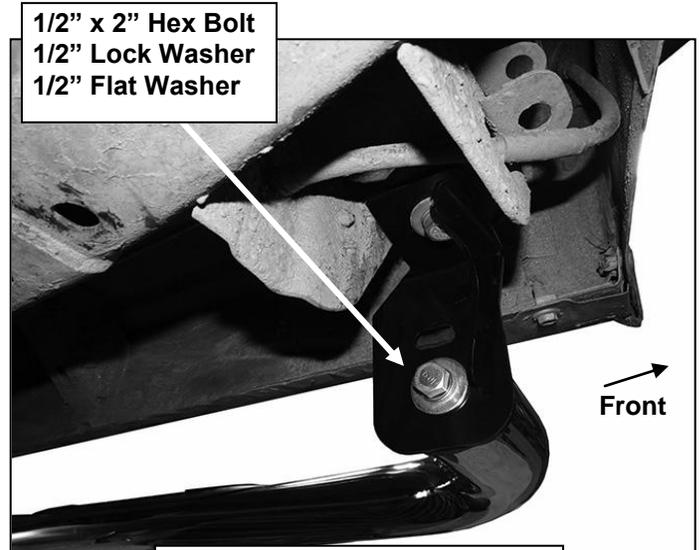
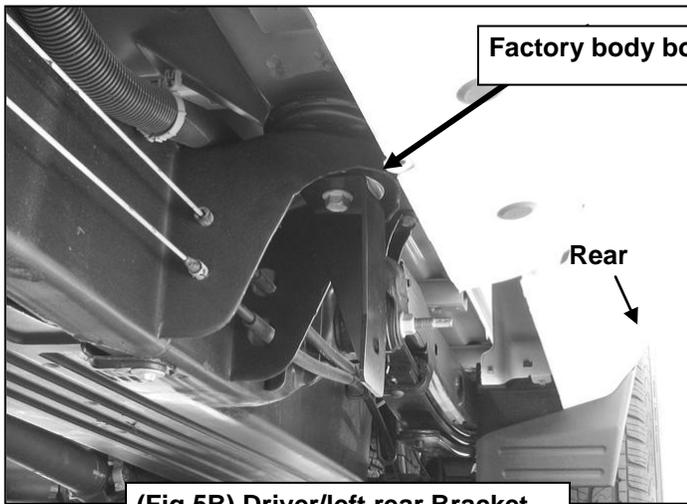


(Fig 4C) Driver/left Center Bracket assembly as installed on all model years (except 2014 1500)



(Fig 5A) Driver/left rear Bracket

Driver side installation pictured



8mm x 25mm Hex Bolt
8mm Lock Washer
8mm Flat Washer

