

INSTALLATION INSTRUCTIONS

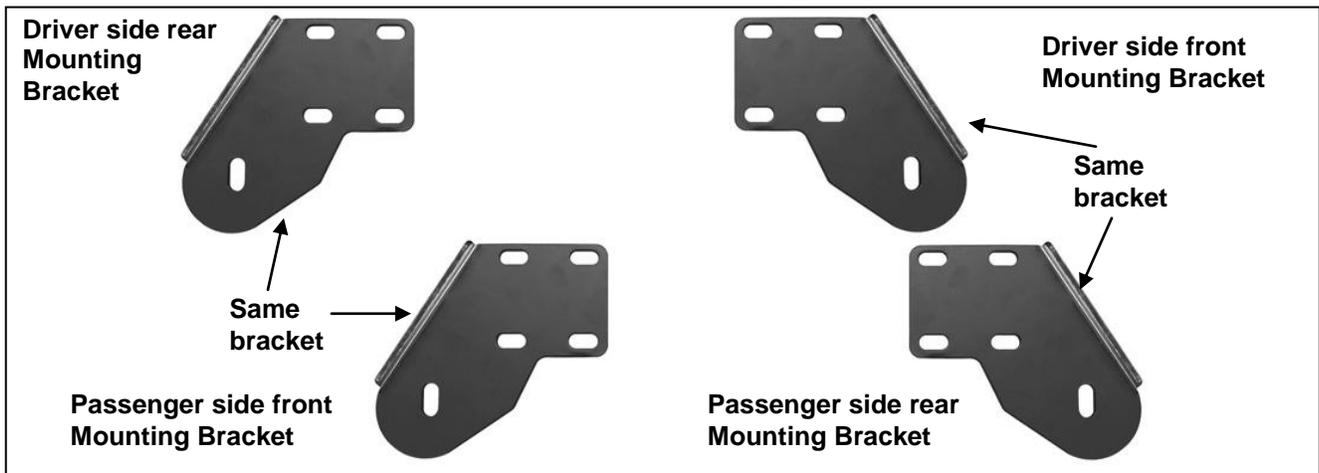
3" ROUND BENT END SIDEBAR

99-12 FORD F250-F550 4 DR. CREW CAB

PART# 100331

PARTS LIST:

1	Passenger Sidebar	4	1/2 x 1-1/2" OD x 1/8" Flat Washers
1	Driver Sidebar	6	10mm Clip Nuts
2	Driver Side Front/Passenger Side Rear Mounting Brackets	14	10-1.50mm x 40mm Hex Head Bolts
2	Driver Side Rear/Passenger Side Front Mounting Brackets	22	10mm x 27mm OD x 3mm Flat Washers
4	1/2" x 2" Hex Bolts	14	10mm Lock Washers
4	1/2" Lock Washers	8	10mm Hex Nuts



PROCEDURE:

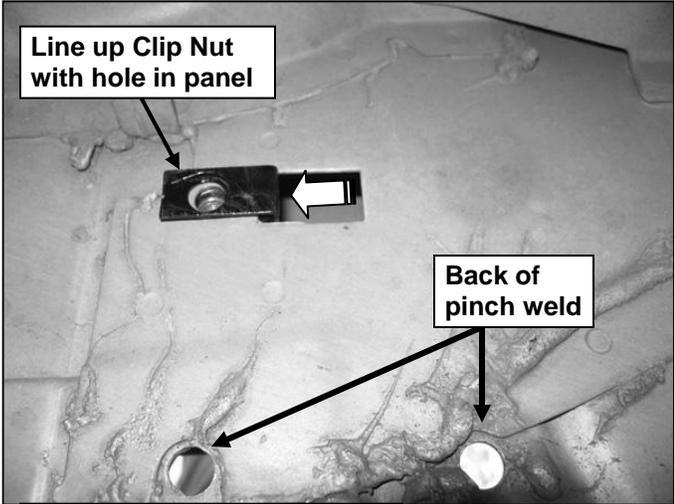
- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.**
- Locate the driver side front mounting location under the vehicle on the pinch weld, **(Figure 1)**.
- Install the 10mm Clip Nut. **NOTE:** The front mount requires only (1) Clip Nut, **(Figure 1)**, while the rear mount will require (2) Clip Nuts, **(Figure 3)**.
- Loosely attach the driver side front Mounting Bracket to the pinch weld using the included (2) 10mm x 40mm Hex Bolts, (2) 10mm Lock Washers, (4) 10mm Flat Washers and (2) 10mm Hex Nuts, **(Figure 2 & 4)**. Do not tighten hardware at this time.
- Attach the top of the Mounting Bracket to the previously installed Clip Nut with (1) 10mm x 40mm Hex Bolt, (1) 10mm Lock Washer and (1) 10mm Flat Washer, **(Figure 2)**. Repeat Steps 2 – 5 for driver side rear Mounting Bracket installation. **NOTE:** Rear Mounting Brackets require (2) Clip Nuts, (2) 10mm x 40mm Hex Bolts, (2) 10mm Lock Washers and (2) 10mm Flat Washers to attach the top of the Mounting Bracket to the inner body panel, **(Figure 3 & 4)**. Snug but do not tighten hardware.
- With assistance, carefully place the Sidebar into position and attach it to the Mounting Brackets using the included (2) 1/2" x 2" Hex Bolts, (2) 1/2" Lock Washers and (2) 1/2" Flat Washers, **(Figure 4)**. **NOTE:** If properly installed, the Side Bar mounting slot on the Mounting Brackets will be vertical, **(Figure 2 & 4)**.
- Level and align the Sidebar with the side of the vehicle then tighten all hardware.
- Repeat steps 2 to 7 for passenger side Mounting Bracket and Sidebar installation.
- Periodically check and retighten the hardware as necessary.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

Driver Side Installation Pictured



(Fig 1) Front mounting location

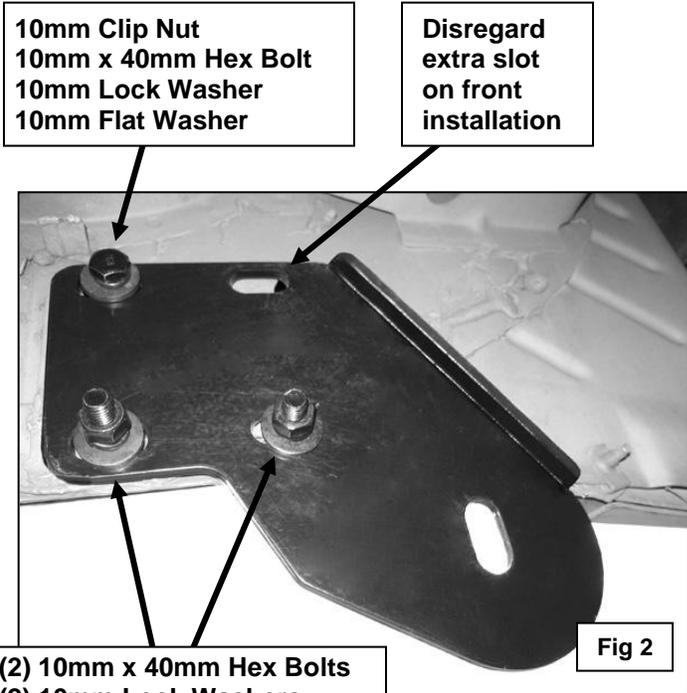
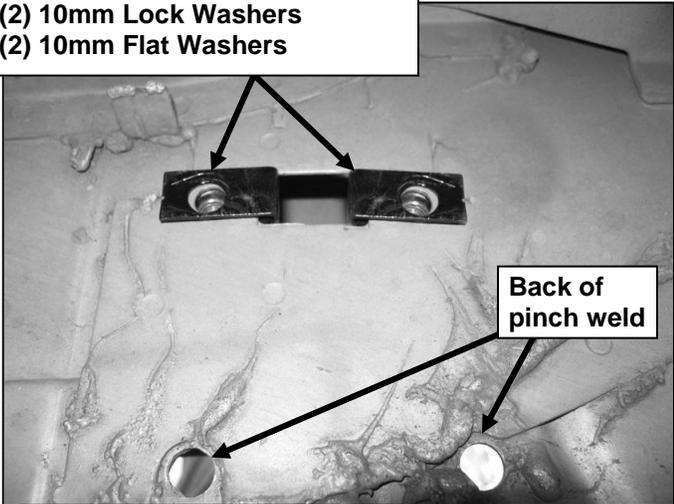


Fig 2



(Fig 3) Rear mounting location

- (2) 10mm x 40mm Hex Bolts
- (2) 10mm Lock Washers
- (4) 10mm Flat Washers
- (2) 10mm Nuts

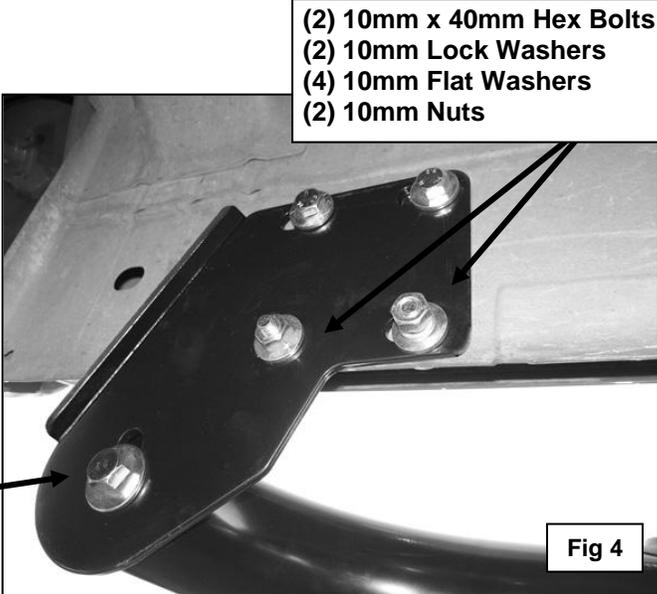


Fig 4

- 1/2" x 2" Hex Bolts
- 1/2" Lock Washer
- 1/2" Flat Washer

